



Your Boiler Room Experts Since 1955

pbbs.com/welding

Welding And Vessel Repair

Since 1992, in Minnesota, and 1995, in Wisconsin, PBBS Equipment Corp. has developed into one of the premier boiler and pressure repair companies in the Upper Midwest. Through our team of dedicated craftsmen, we not only insist on the quality of the welds and repairs, we insist that the entire job looks good when we're finished. There is a difference; it's called pride in your work and in your trade. PBBS has it, and we guarantee it.

Our Vessel Repair Division offers:

- ASME and National Board Code Welding - R, S, and PP stamps (Fired and unfired pressure vessel repair or alteration and power piping; All design pressures.)
 - The "R" stamp allows us to perform routine repairs on boilers, re-tubes and any welded repairs to bring your boiler up to standards. We can even rebuild your boiler if needed.
 - The "PP" or Power Piping stamp, according to the ASME standards, allows us to weld pipe after the boiler, throughout your steam or hot water system.
 - The "S" stamp allows us to assemble power boilers per the ASME standards and our procedures manual.
- Registered Professional Engineers on staff
- Fully Equipped, Phone Dispatched Trucks
- All Boiler Types and Models
- Re-tubing
- Tube Sheets
- Drum Internals
- Mud Legs
- Furnaces (including safe ends)
- Steam to Water or Water to Steam Boiler Conversion
- Certified or Confined Space Entry
- We're here to serve you 24 hours a day, 7 days a week!